



Fight friction and reduce costs with long-wearing Trackstar UHMW Belt and Chain Guides. Available from stock, Fenner Drives offers the widest range of standard profiles for use in guiding belts, chain and cables in industry. Standard crowned and flat versions are also available for use in guide rail systems.

- Wide variety of standard products in stock ready to ship today freight pre-paid!
- Free three-day shipping!
- Two-piece guide and channel design simplifies installation and replacement.
- State of the art manufacturing process provides broad range of custom capabilities.
- Special lengths available consult factory.

Trackstar Material Choices

Our standard Trackstar Guides are produced using only the highest quality virgin black UHMW-PE material to ensure minimum friction and maximum wear resistance. Standard profiles are available off the shelf, ready to ship today, with free shipping. Normally black in color, Trackstar Guides can be supplied by special order in yellow, blue, green, white, gray, orange and red. A special UV resistant black guide is also available for outdoor use. And for special applications, we can supply guides from enhanced UHMW with just a short lead-time.

Material	Advantage
UHMW-PE Black	Standard Trackstar material
UHMW-PE White	FDA/USDA approved material
Cross-Linked	Improved wear resistance and reduced thermal expansion Available in all colors except white
Glass-Filled	Reduced cold flow, superior wear resistance Standard color is blue; also available in black
Anti-Static	Electrically conductive to reduce static build-up Available in black only
Heat-Stabilized	For high temperature applications Available in black or gray only
Oil-Filled	Reduced coefficient of friction; FDA/USDA approved material Standard color is gray; also available in black
UV-Stabilized	Extends life up to five times in outdoor applications Standard color is black; available in all colors
MoS₂-Filled	Dry lubricants for significantly reduced coefficient of friction Standard color is black; also available in gray
Teflon®	Lowest coefficient of friction available Continuous service temperature up to 450°F Natural white color

Trackstar Physical Properties

	ASTM Test	UHMW-PE	Cross-Linked	Glass-Filled	Anti-Static	Heat-Stabilized	Oil-Filled	UV-Stabilized	MOs2-Filled	Teflon®
Density (gm/cm3)	D792	.930 – .936	0.932	0.960	0.930	.930 – .936	.930 – .936	.930 – .936	.950 — .960	2.200
Tensile Strength at yield (psi at 73°F)	D638	3100	2900	2700	3100	2600 – 3200	2600 — 3200	3100	>3200	4700
Elongation at break (% at 73°F)	D638	350	300	265	290	>290	289	359	N/A	175
Relative volumetric abrasion loss*	N/A	100	85	75	100	100	100 – 110	100	85	N/A
Coefficient of friction on steel 73° F Static	N/A	.15 – .20	.15 – .20	.15 – .20	.15 – .20	.15 – .20	.15 – .20	.15 – .20	.10 – .15	0.20
Coefficient of friction on steel 73° F Dynamic	N/A	.10 – .20	.10 – .20	.10 – .20	.10 – .20	.10 – .15	.10 – .15	.10 – .29	.07 – .10	.05 – .08
Hardness 73° F (Shore D)	D785	62 – 66	62 – 67	62 – 67	63 – 68	62 – 66	63	60	62 – 66	58
Coefficient of linear thermal expansion (in/in/°F)	D696	1.1 x 10 ⁻⁴	1.0 x 10 ⁻⁴	1.0 x 10 ⁻⁴	1.1 x 10 ⁻⁴	1.0 x 10 ⁻⁴	5.5 x 10 ⁻⁵			
Continuous Service Temp in air (max) (°F)	D696	180	180	180	180	230	180	180	180	450
Volume Resistivit (Ohm/cm)	D257	>10 ¹⁵	>10 ¹⁵	>10 ¹⁵	$10^4 - 10^8$	10 ⁶	>10 ¹⁵	>10 ¹⁵	>10 ¹⁵	1018

^{*} Industry standard testing method using slurry of 60% aluminum oxide and 40% water at a rotation speed of 1750 rpm for two hours. A lower number indicates better abrasion resistance.

Trackstar Chemical Resistance

and a	UHMW-PE Enhanced UHMV	V [*] Teflon	
Acids, Weak Acids, Strong Alkalies, Weak Alkalies, Strong	S L S	\$ \$ \$	S — Suitable L — Limited Suitability U — Unsuitable
Hydrocarbons, Aromatic Hydrocarbons, Aliphatic Ketones Ethers	L S S	\$ \$ \$ \$	* Enhanced UHMW includes all the materials listed on page 2 except Teflon. Teflon has different chemical resistance properties as indicated.
Esters Alcohols Inorganic Salt Solutions Continuous Sunlight	S S S U	\$ \$ \$ \$	Disclaimer: Fenner Drives accepts no responsibility nor makes any claims regarding suitability for a particular use or purpose.

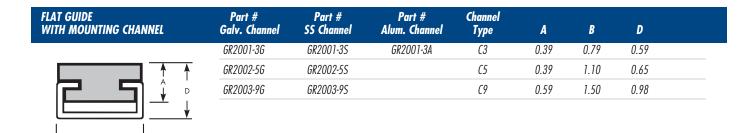
ROUND BELT GUIDE WITH MOUNTING CHANNEL	Belt Diameter	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D	н	
	3/16"	GB1006-3G	GB1006-3S	GB1006-3A	С3	0.59	0.79	0.79	0.13	
<u> </u>	1/4"	GB1000-3G	GB1000-3S	GB1000-3A	С3	0.59	0.79	0.79	0.16	
	5/16"	GB1001-3G	GB1001-3S	GB1001-3A	С3	0.59	0.79	0.79	0.19	
	3/8"	GB1002-5G	GB1002-5S		<i>C5</i>	0.59	1.10	0.83	0.22	
	1/2"	GB1003-5G	GB1003-5S		<i>C5</i>	0.59	1.10	0.83	0.28	
 	9/16"	GB1004-5G	GB1004-5S		<i>C5</i>	0.59	1.10	0.83	0.32	
	5/8"	GB1005-5G	GB1005-5S		<i>C5</i>	0.71	1.10	0.94	0.35	
	3/4"	GB1007-5G	GB1007-5S		<i>C5</i>	1.02	1.10	1.25	0.41	

ROUND BELT GUIDE	Belt Diameter	Part #	A	В	Н
	3/16"	NC1006	0.38	0.75	0.13
I	1/4"	NC1000	0.38	0.75	0.16
	5/16"	NC1001	0.50	0.75	0.19
	3/8"	NC1002	0.63	1.00	0.22
Н	1/2"	NC1003	0.75	1.25	0.28
	9/16"	NC1004	1.00	1.25	0.32
	5/8"	NC1005	1.00	1.25	0.35
	3/4"	NC1007	1.00	1.50	0.41

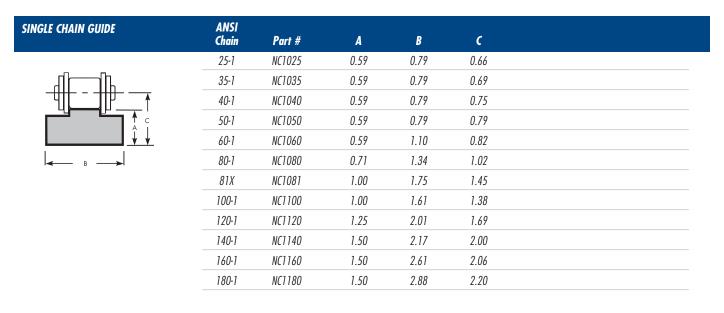
V-BELT GUIDE WITH MOUNTING CHANNEL	V-Belt Size	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D	Н
	3L	GB2000-3G	GB2000-3S	GB2000-3A	С3	0.59	0.79	0.79	0.16
<u>+</u>	A/4L	GB2001-3G	GB2001-3S	GB2001-3A	С3	0.59	0.79	0.79	0.20
	B/5L	GB2002-5G	GB2002-5S		<i>C5</i>	0.59	1.10	0.83	0.29
	С	GB2003-5G	GB2003-5S		C5	0.71	1.10	0.94	0.40
	A Twin	GB2006-5G	GB2006-5S		<i>C5</i>	0.59	1.42	0.79	0.20

V-BELT GUIDE	V-Belt Size	Part #	A	В	Н
1	3L	NC2000	0.38	0.79	0.16
<u>↓</u>	A/4L	NC2001	0.50	0.79	0.20
	B/5L	NC2002	0.63	1.10	0.29
1	С	NC2003	0.75	1.10	0.40
H	A Twin	NC2006	0.59	1.42	0.20

FLAT BELT GUIDE WITH MOUNTING CHANNEL	Belt Width	Part # Galv. Channel	Part # SS Channel	Channel Type	A	В	c	D	Н
	3/4"	GB3000-5G	GB3000-5S	C5	0.71	1.10	1.10	0.95	0.25
	1"	GB3001-5G	GB3001-5S	<i>C5</i>	0.71	1.10	1.34	0.95	0.25



SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	E
	25-1	GC1025-3G	GC1025-3S	GC1025-3A	С3	0.59	0.79	0.86	0.79	0.79
	35-1	GC1035-3G	GC1035-3S	GC1035-3A	С3	0.59	0.79	0.89	0.79	0.79
<u> </u>	40-1	GC1040-3G	GC1040-3S	GC1040-3A	С3	0.59	0.79	0.95	0.79	0.79
	50-1	GC1050-3G	GC1050-3S	GC1050-3A	С3	0.59	0.79	0.99	0.79	0.79
	60-1	GC1060-5G	GC1060-5S		C5	0.59	1.10	1.06	0.83	1.10
	80-1	GC1080-5G	GC1080-5S		C5	0.71	1.10	1.26	0.95	1.34
$\begin{vmatrix} A & B & \longrightarrow \\ A & E & \longrightarrow \end{vmatrix}$	81X	GC1081-5G	GC1081-5S		C5	1.25	1.10	1.95	1.50	1.75
	100-1	GC1100-9G	GC1100-9S		С9	0.79	1.50	1.54	1.16	1.75
	120-1	GC1120-9G	GC1120-9S		С9	0.79	1.50	1.60	1.16	2.12



DOUBLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	E
	25-2	GC2025-3G	GC2025-3S	GC2025-3A	С3	0.44	0.79	0.72	0.65	0.79
	35-2	GC2035-3G	GC2035-3S	GC2035-3A	С3	0.59	0.79	0.89	0.79	0.57*
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	40-2	GC2040-3G	GC2040-3S	GC2040-3A	С3	0.59	0.79	0.95	0.79	0.85
	50-2	GC2050-5G	GC2050-5S		<i>C5</i>	0.59	1.10	1.03	0.83	1.06
	60-2	GC2060-5G	GC2060-5S		<i>C5</i>	0.59	1.10	1.06	0.83	1.34
В — Ы	80-2	GC2080-9G	GC2080-9S		<i>C9</i>	0.79	1.50	1.47	1.16	1.75
[ <del>←</del> E → ]	100-2	GC2100-9G	GC2100-9S		С9	0.79	1.50	1.54	1.16	2.12

^{*}Width smaller than channel.

DOUBLE CHAIN GUIDE	ANSI Chain	Part #	A	В	c
	25-2	NC2025	0.59	0.78	0.66
	35-2	NC2035	0.59	0.78	0.69
	40-2	NC2040	0.85	0.85	1.00
T A	50-2	NC2050	1.07	1.07	1.27
_ + +	60-2	NC2060	1.34	1.34	1.57
В ————	80-2	NC2080	1.75	1.75	2.06

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D
1	25-1	GC3525-3G	GC3525-3S	GC3525-3A	С3	0.59	0.79	0.80
	35-1	GC3535-3G	GC3535-3S	GC3535-3A	СЗ	0.59	0.79	0.80
	40-1	GC3540-3G	GC3540-3S	GC3540-3A	С3	0.59	0.79	0.80
	50-1	GC3550-5G	GC3550-5S		<i>C5</i>	0.71	1.10	0.96
	60-1	GC3560-5G	GC3560-5S		<i>C5</i>	0.71	1.10	0.96
	80-1	GC3580-9G	GC3580-9S		С9	0.79	1.50	1.16

SINGLE CHAIN GUIDE	ANSI Chain	Part #	A	В
ı	25-1	NC3525	0.59	0.78
	35-1	NC3535	0.59	0.78
	40-1	NC3540	0.59	0.78
	50-1	NC3550	0.71	1.10
Î	60-1	NC3560	0.71	1.10
	80-1	NC3580	0.79	1.50

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel
	25-1	GC3625-3G	GC3625-3S	GC3625-3A
	35-1	GC3635-3G	GC3635-3S	GC3635-3A
	40-1	GC3640-5G	GC3640-5S	
	50-1	GC3650-9G	GC3650-9S	
	60-1	GC3660-9G	GC3660-9S	
	80-1	GC3680-9G	GC3680-9S	

SINGLE CHAIN GUIDE	ANSI Chain	Part #	A	В	L
ı	25-1	NC3625	0.88	0.79	0.11
<b>→</b>	35-1	NC3635	0.88	0.79	0.17
	40-1	NC3640	1.05	1.10	0.29
	50-1	NC3650	1.43	1.50	0.35
<u> </u>	60-1	NC3660	1.85	1.50	0.47

Channel

Туре

СЗ

СЗ

*C5* 

*C9* 

*C9* 

*C9* 

A

0.80

0.80

1.01

1.24

1.66

2.26

В

0.79

0.79

1.10

1.50

1.50

1.50

C

0.15

0.22

0.33

0.42

0.49

0.65

D

1.01

1.01

1.25

1.49

2.03

2.63

L

0.11

0.17

0.29

0.35

0.47

0.60

INGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Channel Type	A	В	C	D
	25-1	GS1025-9G	GS1025-9S	С9	0.11	1.50	0.15	0.71
<b>←</b> C →	35-1	GS1035-0G	GS1035-0S	C10	0.17	1.18	0.22	0.94
	40-1	GS1040-0G	GS1040-0S	C10	0.29	1.18	0.33	0.94
	50-1	GS1050-0G	GS1050-0S	C10	0.35	1.18	0.42	0.94
	60-1	GS1060-0G	GS1060-0S	C10	0.47	1.18	0.49	1.13
	80-1	GS1080-1G	GS1080-1S	C11	0.60	1.77	0.65	1.58
В	100-1	GS1100-1G	GS1100-1S	C11	0.73	1.77	0.78	1.58

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	C	D	E
	35-1	GT1035-3G	GT1035-3S	GT1035-3A	С3	0.62	0.79	0.70	1.35	0.73
	40-1	GT1040-3G	GT1040-3S	GT1040-3A	С3	0.64	0.79	0.63	1.33	0.69
<del></del>	50-1	GT1050-3G	GT1050-3S	GT1050-3A	С3	0.83	0.79	0.60	1.67	0.84
	60-1	GT1060-5G	GT1060-5S		<i>C5</i>	0.91	1.10	0.85	1.83	0.92

### **Double Pitch Chain Guides**

STYLE A	PART #	CHAIN #	A	В	C	D	E	F	
	DPA2040	2040	0.31	1.25	0.19		0.88	-	
← B	DPA2050	2050	0.38	1.25	0.22		1.00	-	
	DPA2060	2060	0.38	1.50	0.19		1.25	-	
	DPA2080	2080	0.50	2.00	0.25		1.56	-	
C A	DPA2100	2100	0.63	2.25	0.31		1.88	-	
	DPA2120	2120	0.63	2.75	0.25		2.25	-	
	DPA2081	81X	1.00	3.00	0.38	-	2.50	-	

STYLE B	PART #	CHAIN #	A	В	C	D	E	F	
	DPB2040	2040	0.31	1.25	0.19	-	0.88	-	
<b>→</b> B →	DPB2050	2050	0.38	1.25	0.22		1.00	-	
E	DPB2060	2060	0.38	1.50	0.19		1.25	-	
	DPB2080	2080	0.50	2.00	0.25		1.56	-	
C A	DPB2100	2100	0.63	2.25	0.31		1.88	-	
13 X 45°	DPB2120	2120	0.63	2.75	0.25		2.25	-	
X2									

DPC2040 2040 0.31 1.00 0.14 0.08 0.69 0.25  DPC2050 2050 0.38 1.25 0.19 0.10 0.81 0.31  DPC2060 2060 0.50 1.50 0.21 0.12 1.13 0.44  DPC2080 2080 0.50 2.00 0.25 0.13 1.44 0.56	STYLE C	PART #	CHAIN #	A	В	C	D	E	F	
DPC2060 2060 0.50 1.50 0.21 0.12 1.13 0.44  DPC2080 2080 0.50 2.00 0.25 0.13 1.44 0.56		DPC2040	2040	0.31	1.00	0.14	0.08	0.69	0.25	
DPC2080 2080 0.50 2.00 0.25 0.13 1.44 0.56	E	DPC2050	2050	0.38	1.25	0.19	0.10	0.81	0.31	
DPC2080 2080 0.50 2.00 0.25 0.13 1.44 0.56		DPC2060	2060	0.50	1.50	0.21	0.12	1.13	0.44	
1 A BI 62000 2000 0.50 2.00 0.25 0.10 1.11 0.50	C A	DPC2080	2080	0.50	2.00	0.25	0.13	1.44	0.56	

STYLE D	PART #	CHAIN #	A	В	C	D	E	F	
	DPD2040	2040	0.31	1.00	0.08	-	-	0.25	
В ————	DPD2050	2050	0.31	1.25	0.10	-	-	0.31	
→ F ← C	DPD2060	2060	0.31	1.25	0.12	-	-	0.44	
	DPD2080	2080	0.38	1.50	0.13	-	-	0.56	
	DPD2100	2100	0.50	2.00	0.21	-		0.69	
	DPD2120	2120	0.50	2.25	0.26	•	-	0.94	

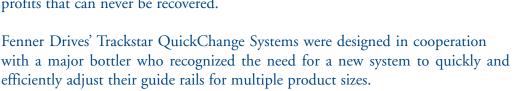
STYLE E	PART #	CHAIN #	A	В	C	D	E	F	
	DPE2040	2040	0.31	1.00	0.08	-	-	0.25	
* B	DPE2050	2050	0.31	1.25	0.10	-	-	0.31	
	DPE2060	2060	0.31	1.25	0.12	-	-	0.44	
1 A	DPE2080	2080	0.38	1.50	0.13	-	-	0.56	
	DPE2100	2100	0.50	2.00	0.21	-	-	0.69	
.13 X 45* X2	DPE2120	2120	0.50	2.25	0.26	-		0.94	

### **Guide Rails**

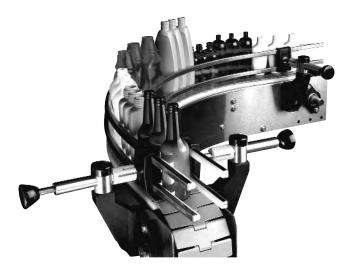
C3 GUIDE RAILS	PROFILE	COLOR	Stainless Steel Channel	Aluminum Channel	Galvanized Channel
T1 "C" 1 11 · C	Crowned	Black	GR1000-3S120.00	GR1000-3A120.00	GR1000-3G120.00
The "C" channel design features a	Crowned	White	GR1001-3S120.00	GR1001-3A120.00	GR1001-3G120.00
two-piece construction for quick and	Flat	Black	GR1100-3S120.00	GR1100-3A120.00	GR1100-3G120.00
easy replacement of UHMW inserts.	Flat	White	GR1101-3S120.00	GR1101-3A120.00	GR1101-3G120.00
"C" channel guide rails are available			L 74 SI		
in Black or FDA/USDA approved	<b>←</b> .76 −   <b>←</b> .56	<b>→</b>	<del>&lt;</del> .76 →     <del>&lt;</del> .56 →		
White.	↑ (	$\nearrow$	<b>─</b>		

#### TRACKSTAR® QUICKCHANGE GUIDE RAIL SYSTEMS

The high cost of modern high-speed bottling and packaging lines necessitates flexibility to run different sized bottles or packages with minimum downtime. Every minute your line isn't running results in lost profits that can never be recovered.



Now, you too can cut downtime and increase your profitability with Fenner Drives' patented QuickChange System!



- Reduce typical line changeover times by 75%
- Guaranteed set-up repeatability
- Simplify line tuning for optimum performance
- Eliminate the need for dedicated lines
- Corrosion-resistant stainless steel and composite components
- UHMW guides with conventional tapered and higher strength "C" channel options

Please visit www.fennerdrives.com or call the factory at 800-243-3374 for more information.

### **Mounting Channels**

Installation is simple with standard 120" C channels in galvanized steel, 304 stainless steel, or anodized aluminum (C3 only). Either tack weld or bolt into place with optional mounting holes. Special lengths and 316 stainless steel are available; consult factory for details.

C3 MOUNTING CHANNEL	PART NO.	MATERIAL	<b>MOUNTING HOLES</b>	CENTERS
	MC 0500	Anodized Aluminum	None	_
.39	MC 0501	Anodized Aluminum	.208 x .440 oval	12 inch
.06 → .39	MC 1000	Galvanized Steel	None	-
<u> </u>	MC 1001	Galvanized Steel	.208 x .440 oval	12 inch
	MC 1500	#304 Stainless Steel	None	-
	MC 1501	#304 Stainless Steel	.208 x .440 oval	12 inch

C5 MOUNTING CHANNEL	PART NO.	MATERIAL	<b>MOUNTING HOLES</b>	CENTERS
—>  cc   <del>&lt;</del>	MC 2000	Galvanized Steel	None	_
	MC 2001	Galvanized Steel	.208 x .440 oval	12 inch
.08 — .47	MC 2500	#304 Stainless Steel	None	_
<b> </b>	MC 2501	#304 Stainless Steel	.208 x .440 oval	12 inch

C9 MOUNTING CHANNEL	PART NO.	MATERIAL	MOUNTING HOLES	CENTERS
	MC 3000	Galvanized Steel	None	_
.87	MC 3001	Galvanized Steel	.208 x .440 oval	12 inch
.10 ->   <71	MC 3002	Galvanized Steel	.260 Diameter	12 inch
	MC 3500	#304 Stainless Steel	None	_
1.50	MC 3501	#304 Stainless Steel	.208 x .440 oval	12 inch

	MC 4000	Galvanized Steel	None	-
→ .79 <del>  </del> C	MC 4001	Galvanized Steel	.208 x .440 oval	12 inch
.0694	MC 4500	#304 Stainless Steel	None	_
.00 -    -	MC 4501	#304 Stainless Steel	.208 x .440 oval	12 inch

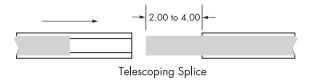
C11 MOUNTING CHANNEL	PART NO.	MATERIAL	MOUNTING HOLES	CENTERS
1.22	MC 5000	Galvanized Steel	None	-
.08	MC 5500	#304 Stainless Steel	None	_
1.77				

#### **Installation Tips**

Installation of standard 120" C channel in galvanized, 304 stainless steel or anodized aluminum is an easy, cost-effective process. Simply mechanically fasten the channel to the mounting surface with screws. Fenner Drives can provide channel with 0.20" diameter mounting holes on 12" centers. Consult factory for availability. The other option is to tack weld the channel to the mounting surface.

#### **Telescoping Splice**

When connecting more than a single section of channel, make sure the adjacent ends are parallel. Then simply "telescope" the guide rail into the adjacent metal channel as shown in the illustration.



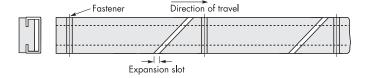
#### Thermal Expansion

Trackstar belt and chain guides are cut to size at the factory in an ambient temperature of about 73°F. When planning the installation, one must consider the effects of heat and the dissimilar thermal expansion properties of plastic materials versus steel. Higher temperatures will cause the Trackstar guides to expand more rapidly. Always work from the installed temperature and then determine the anticipated increase in environmental temperature to determine the expansion.

#### For example:

Installation at 73°F, maximum operating temperature can reach 160°F and UHMW-PE guide piece is 120" long. 160°F - 73°F = 87°F of temperature change Coefficient of thermal expansion from page 3 = 0.0001  $87 \times 120 \times 0.0001 = 1.044$ " of expansion

The illustration shows how to allow for the thermal expansion of plastic materials. Using short sections of guide and leaving small gaps (expansion slots) is preferable to using longer sections and leaving larger gaps. Fasten just one end of each section of guide to the channel to allow for expansion and contraction.



### **Custom Guides**

Not only can we provide any of our standard items in any of our special materials, we can also provide you with almost any special UHMW Guide profile you need. Our applications engineers will help you design the best guide for your application and get you a quote, usually in less than 48 hours. Our unique manufacturing system means no tooling and a quick turnaround on most special profiles. Simply send us your drawing or sample part to quote, or give us a call at 1-800-243-3374.

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311 West Stiegel Street Manheim, PA 17545-1747

www.fennerdrives.com TEL: 800-243-3374 TEL: 717-665-2421 FAX: 717-665-2649

e-mail: info@fennerdrives.com

Hudson Road Leeds, LS9 7DF UK

www.fennerdrives.com

TEL: +44 (0) 870 7577007
TEL: +44 (0) 113 2493486
FAX: +44 (0) 113 2489656
e-mail: sales@fennerdrives.com